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For Paperwork Reduction Act Notice, see the separate instructions.

· Form **990**

Return of Organization Exempt From Income Tax

Under section 501(c), 527, or 4947(a)(1) of the Internal Revenue Code (except private foundations)

OMB No 1545-0047

Department of the Treasury Internal Revenue Service

▶ Do not enter social security numbers on this form as it may be made public.

Open to Public

Inter		ue Service	► Information about Form 990 and its instructions is at www.irs.gov/form990.		Inspection
Α	For the	2014 cale	dar year, or tax year beginning October 1 , 2014, and ending Septem	ber 30	, 20 15
В	Check if	applicable	Name of organization Illinois Manufacturing Excellence Center) Employ	er identification number
	Address	change	Doing business as		37-1368934
	Name ch	nange	Number and street (or P O box if mail is not delivered to street address) Room/suite	E Telepho	ne number
	Initial ret	urn	1501 West Bradley Avenue		309-677-3765
	Final retu	m/terminated	City or town, state or province, country, and ZIP or foreign postal code		· · ·
	Amende		Peoria, IL 61625	Gross re	eceipts \$ 8,935,055
$\overline{\Box}$				up return for	subordinates? Yes Vo
_					s included? Yes No
$\overline{}$	Tay-eye	mpt status	<u> </u>		a list (see instructions)
<u>:</u>	Website		Imec orq H(c) Group 6	exemption	number ▶
<u>к</u>			Corporation ☐ Trust ☐ Association ☐ Other ► L Year of formation 1996	T .	of legal domicile
_	art I	Summ			ic icgar comment
	1		scribe the organization's mission or most significant activities. To operate for educations are supplied to the organization of the organization o	tional a	nd charitable purposes
ø	'		the productivity and global competitiveness of manufacturing and technology-related		
Activities & Governance				111115 411	a related maustries that
Ë			ch enterprises s box ▶ ☐ If the organization discontinued its operations or disposed of more than	25% of	ite not accote
ove	2			3	1
Ğ	3		f voting members of the governing body (Part VI, line 1a)	4	15
S.	4		f independent voting members of the governing body (Part VI, line 1b)	5	15
ij	5		ber of individuals employed in calendar year 2014 (Part V, line 2a)		43
탸	6		ber of volunteers (estimate if necessary)	6	0
⋖	7a		elated business revenue from Part VIII, column (C), line 12	7a	0
	b_	Net unrel	ated business taxable income from Form 990-T, line 34	7b	0
			Prior Yea	ir	Current Year
<u>o</u>	8	Contribut	403,552	5,046,185	
盲	9	_	· · · · · · · · · · · · · · · · · · ·	848,518	3,879,388
Revenue	10		nt income (Part VIII, column (A), lines 3, 4, and 7d)	6,937	9,482
-	11	Other rev	enue (Part VIII, column (A), lines 5, 6d, 8c, 9c, 10c, and 11e)	0	0
	12	Total reve	nue-add lines 8 through 11 (must equal Part VIII, column (A), line 12) 9,	259,007	8,935,055
	13	Grants ar	d similar amounts paid (Part IX, column (A), lines 1-3)	676,712	5,140,769
	14	Benefits	paid to or for members (Part IX, column (A), line 4)	0	0
Ś	15	Salaries, o	ther compensation, employee benefits (Part IX, column (A), lines 5-10)	95,073	199,168
Expenses	16a	Professio	nal fundraising fees (Part-IX, column (A), line 11e)	0	0
De	Ь	Total fund	Iraising expenses (Part IX, column (D), line-25) ▶	-	
ŭ	17		- ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' '	909,561	3,544,382
	18			681,346	8,884,319
	19	Revenue	less expenses Subtract line 148 from fine 120	577,661	50,736
S Of	3		田 匠 Beginning of Cur	rent Year	End of Year
ets	20	Total ass	The state of the s	727,682	4,533,170
Net Assets Fund Balanc	21			374,829	
Ret	22		· · · · · · · · · · · · · · · · · · ·	352,853	
	art II		ure Block		
			y, I declare that I have examined this return, including accompanying schedules and statements, and to th	e best of	my knowledge and belief, it is
tru	ie, correc	t, and compl	te Declaration of preparer (other than officer) is based on all information of which preparer has any knowle	dge	
_			TRA I	5/13/	17-
Sig	an	Sign	ture of officer Dat	9	1.6
	ere		David Boulay President		
		Type	or print name and title		
_			pe preparer's name Preparer's signature Date	l as .	PTIN
	aid			Check self-em	
	epare				F-72-
Us	se On			s EIN ▶	
N.A.	av the If		this return with the preparer shown above? (see instructions)	ne no	Yes No
_	-				Form 990 (2014)
EΩ	r Panen	WORK Hedii	ction Act Notice, see the separate instructions. Cat No 11282Y		FORM 330 (2014)

Part	00 (2014)				Page
			vice Accomplishments	1- 4-1- D- 4-11	-
4				in this Part III	· · · · · · · · · · · · · · · · · · ·
1	•	e organization's m		ع مصور المنافذ و	
				ctivity and global competitiveness of ses	
	technology-related		ndusules that impact such enterpris		
2	prior Form 990 or	990-EZ?		ng the year which were not listed or	
3	Did the organiza services?		ucting, or make significant chang	ges in how it conducts, any prog	
4	Describe the orga expenses. Section	n 501(c)(3) and 50	m service accomplishments for ea	nch of its three largest program sent to report the amount of grants and ported.	
4a	The Illinois Manufa financial assistanc	cturing Excellence e as well as consult	Center (IMEC) is a not-for-profit org Iting and training services to manufa	5,062,526) (Revenue \$ anization dedicated to providing tech anization and technology-related firms, tde service to 542 smaller manufactur	nical, management and and to related
	technical assistance	e projects, 329 othe	er completed informal assistance er	ngagements and dissemination of info	ormation to more than
4b) (Revenue \$	
			·		
		••••			
				•••••	
4c	(Code:) (Expenses \$	ıncluding grants of \$) (Revenue \$)
4c	(Code:) (Expenses \$	including grants of \$) (Revenue \$)
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4c	(Code:) (Expenses \$	including grants of \$) (Revenue \$)
4c	(Code:) (Expenses \$	including grants of \$) (Revenue \$)

art i	Checklist of Required Schedules		1/2	
1	Is the organization described in section 501(c)(3) or 4947(a)(1) (other than a private foundation)? If "Yes," complete Schedule A	1	Yes	No
2 3	Is the organization required to complete Schedule B, Schedule of Contributors (see instructions)? Did the organization engage in direct or indirect political campaign activities on behalf of or in opposition to candidates for public office? If "Yes," complete Schedule C, Part I	2	▼	
4	Section 501(c)(3) organizations. Did the organization engage in lobbying activities, or have a section 501(h) election in effect during the tax year? If "Yes," complete Schedule C, Part II	4	✓	
5	Is the organization a section 501(c)(4), 501(c)(5), or 501(c)(6) organization that receives membership dues, assessments, or similar amounts as defined in Revenue Procedure 98-19? If "Yes," complete Schedule C, Part III	5		1
6	Did the organization maintain any donor advised funds or any similar funds or accounts for which donors have the right to provide advice on the distribution or investment of amounts in such funds or accounts? If "Yes," complete Schedule D, Part I	6		1
7	Did the organization receive or hold a conservation easement, including easements to preserve open space, the environment, historic land areas, or historic structures? If "Yes," complete Schedule D, Part II	7		1
8	Did the organization maintain collections of works of art, historical treasures, or other similar assets? If "Yes," complete Schedule D, Part III	8		✓_
9	Did the organization report an amount in Part X, line 21, for escrow or custodial account liability; serve as a custodian for amounts not listed in Part X; or provide credit counseling, debt management, credit repair, or debt negotiation services? If "Yes," complete Schedule D, Part IV	9		1
10	Did the organization, directly or through a related organization, hold assets in temporarily restricted endowments, permanent endowments, or quasi-endowments? If "Yes," complete Schedule D, Part V	10		1
11	If the organization's answer to any of the following questions is "Yes," then complete Schedule D, Parts VI, VIII, IX, or X as applicable.	1 1 2 2 2 E	Park.	
а	Did the organization report an amount for land, buildings, and equipment in Part X, line 10? If "Yes," complete Schedule D, Part VI	11a		✓
	Did the organization report an amount for investments—other securities in Part X, line 12 that is 5% or more of its total assets reported in Part X, line 16? If "Yes," complete Schedule D, Part VII	11b		/
	Did the organization report an amount for investments—program related in Part X, line 13 that is 5% or more of its total assets reported in Part X, line 16? If "Yes," complete Schedule D, Part VIII	11c		1
	Did the organization report an amount for other assets in Part X, line 15 that is 5% or more of its total assets reported in Part X, line 16? If "Yes," complete Schedule D, Part IX	11d		√
f	Did the organization report an amount for other liabilities in Part X, line 25? If "Yes," complete Schedule D, Part X Did the organization's separate or consolidated financial statements for the tax year include a footnote that addresses the organization's liability for uncertain tax positions under FIN 48 (ASC 740)? If "Yes," complete Schedule D, Part X .	11e 11f		✓
	Did the organization obtain separate, independent audited financial statements for the tax year? If "Yes," complete Schedule D, Parts XI and XII	12a	1	
	Was the organization included in consolidated, independent audited financial statements for the tax year? If "Yes," and if the organization answered "No" to line 12a, then completing Schedule D, Parts XI and XII is optional	12b		1
13 14 a b	Is the organization a school described in section 170(b)(1)(A)(ii)? If "Yes," complete Schedule E Did the organization maintain an office, employees, or agents outside of the United States? Did the organization have aggregate revenues or expenses of more than \$10,000 from grantmaking, fundraising, business, investment, and program service activities outside the United States, or aggregate foreign investments valued at \$100,000 or more? If "Yes," complete Schedule F, Parts I and IV	13 14a 14b		∀ ✓
15	Did the organization report on Part IX, column (A), line 3, more than \$5,000 of grants or other assistance to or for any foreign organization? If "Yes," complete Schedule F, Parts II and IV	15		1
16	Did the organization report on Part IX, column (A), line 3, more than \$5,000 of aggregate grants or other assistance to or for foreign individuals? If "Yes," complete Schedule F, Parts III and IV	16		1
17	Did the organization report a total of more than \$15,000 of expenses for professional fundraising services on Part IX, column (A), lines 6 and 11e? If "Yes," complete Schedule G, Part I (see instructions)	17		1
18	Did the organization report more than \$15,000 total of fundraising event gross income and contributions on Part VIII, lines 1c and 8a? If "Yes," complete Schedule G, Part II	18		1
19	Did the organization report more than \$15,000 of gross income from gaming activities on Part VIII, line 9a? If "Yes," complete Schedule G, Part III	19		1
20 a	Did the organization operate one or more hospital facilities? If "Yes," complete Schedule H	20a		✓
b	If "Yes" to line 20a, did the organization attach a copy of its audited financial statements to this return? .	20b For		0 (2014)
		-01	55	- (2014)

Part	V Checklist of Required Schedules (continued)			
-			Yes	No
21	Did the organization report more than \$5,000 of grants or other assistance to any domestic organization or domestic government on Part IX, column (A), line 1? If "Yes," complete Schedule I, Parts I and II	21	√	
22	Did the organization report more than \$5,000 of grants or other assistance to or for domestic individuals on Part IX, column (A), line 2? If "Yes," complete Schedule I, Parts I and III	22		1
23	Did the organization answer "Yes" to Part VII, Section A, line 3, 4, or 5 about compensation of the organization's current and former officers, directors, trustees, key employees, and highest compensated employees? If "Yes," complete Schedule J	23		1
24a	Did the organization have a tax-exempt bond issue with an outstanding principal amount of more than \$100,000 as of the last day of the year, that was issued after December 31, 2002? If "Yes," answer lines 24b through 24d and complete Schedule K. If "No," go to line 25a	24a		1
	Did the organization invest any proceeds of tax-exempt bonds beyond a temporary period exception? Did the organization maintain an escrow account other than a refunding escrow at any time during the year to defease any tax-exempt bonds?	24b 24c		
d 25a	Did the organization act as an "on behalf of" issuer for bonds outstanding at any time during the year? Section 501(c)(3), 501(c)(4), and 501(c)(29) organizations. Did the organization engage in an excess benefit transaction with a disqualified person during the year? If "Yes," complete Schedule L, Part I	24d 25a		√
b	Is the organization aware that it engaged in an excess benefit transaction with a disqualified person in a prior year, and that the transaction has not been reported on any of the organization's prior Forms 990 or 990-EZ? If "Yes," complete Schedule L, Part I	25b		1
26	Did the organization report any amount on Part X, line 5, 6, or 22 for receivables from or payables to any current or former officers, directors, trustees, key employees, highest compensated employees, or disqualified persons? If "Yes," complete Schedule L, Part II	26		1
27	Did the organization provide a grant or other assistance to an officer, director, trustee, key employee, substantial contributor or employee thereof, a grant selection committee member, or to a 35% controlled entity or family member of any of these persons? If "Yes," complete Schedule L, Part III	27		1
28	Was the organization a party to a business transaction with one of the following parties (see Schedule L, Part IV instructions for applicable filing thresholds, conditions, and exceptions):	1 PC.		
a b	A current or former officer, director, trustee, or key employee? If "Yes," complete Schedule L, Part IV A family member of a current or former officer, director, trustee, or key employee? If "Yes," complete Schedule L, Part IV	28a		1
С	An entity of which a current or former officer, director, trustee, or key employee (or a family member thereof) was an officer, director, trustee, or direct or indirect owner? If "Yes," complete Schedule L, Part IV	28b 28c	1	1
29 30	Did the organization receive more than \$25,000 in non-cash contributions? If "Yes," complete Schedule M Did the organization receive contributions of art, historical treasures, or other similar assets, or qualified conservation contributions? If "Yes," complete Schedule M	30		√
31	Did the organization liquidate, terminate, or dissolve and cease operations? If "Yes," complete Schedule N, Part I	31		1
32	Did the organization sell, exchange, dispose of, or transfer more than 25% of its net assets? If "Yes," complete Schedule N, Part II	32		✓
33	Did the organization own 100% of an entity disregarded as separate from the organization under Regulations sections 301.7701-2 and 301 7701-3? If "Yes," complete Schedule R, Part I	33		1
34	Was the organization related to any tax-exempt or taxable entity? If "Yes," complete Schedule R, Part II, III, or IV, and Part V, line 1	34		1
35a b	Did the organization have a controlled entity within the meaning of section 512(b)(13)?	35a 35b		✓
36	Section 501(c)(3) organizations. Did the organization make any transfers to an exempt non-charitable related organization? If "Yes," complete Schedule R, Part V, line 2	36		1
37	Did the organization conduct more than 5% of its activities through an entity that is not a related organization and that is treated as a partnership for federal income tax purposes? If "Yes," complete Schedule R,	-		,
38	Part VI	37	1	1
			- 000	

Part			[7]
_	Check if Schedule O contains a response or note to any line in this Part V	· · ·	Yes No
1a b c	Enter the number reported in Box 3 of Form 1096. Enter -0- if not applicable	1c	
2a	Enter the number of employees reported on Form W-3, Transmittal of Wage and Tax Statements, filed for the calendar year ending with or within the year covered by this return 43		
b	If at least one is reported on line 2a, did the organization file all required federal employment tax returns? . Note. If the sum of lines 1a and 2a is greater than 250, you may be required to e-file (see instructions)	2b	
3a b	Did the organization have unrelated business gross income of \$1,000 or more during the year? If "Yes," has it filed a Form 990-T for this year? If "No" to line 3b, provide an explanation in Schedule O	3a 3b	√
4a	At any time during the calendar year, did the organization have an interest in, or a signature or other authority over, a financial account in a foreign country (such as a bank account, securities account, or other financial account)?	4a	V (100 AN) -5 11
b	If "Yes," enter the name of the foreign country: See instructions for filing requirements for FinCEN Form 114, Report of Foreign Bank and Financial Accounts (FBAR).		
5a b c 6a	Was the organization a party to a prohibited tax shelter transaction at any time during the tax year? Did any taxable party notify the organization that it was or is a party to a prohibited tax shelter transaction? If "Yes" to line 5a or 5b, did the organization file Form 8886-T?	5a 5b 5c	√
b	organization solicit any contributions that were not tax deductible as charitable contributions?	6a	✓
7 a	gifts were not tax deductible?	6b 7a	
b c	If "Yes," did the organization notify the donor of the value of the goods or services provided?	7b 7c	/
d e f	If "Yes," indicate the number of Forms 8282 filed during the year	7e 7f	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
g h 8	If the organization received a contribution of qualified intellectual property, did the organization file Form 8899 as required? If the organization received a contribution of cars, boats, airplanes, or other vehicles, did the organization file a Form 1098-C? Sponsoring organizations maintaining donor advised funds. Did a donor advised fund maintained by the		
9	sponsoring organization have excess business holdings at any time during the year?	8	
a b	Did the sponsoring organization make any taxable distributions under section 4966?	9a 9b	
10 a	Section 501(c)(7) organizations. Enter: Initiation fees and capital contributions included on Part VIII, line 12		
ь 11	Gross receipts, included on Form 990, Part VIII, line 12, for public use of club facilities . 10b Section 501(c)(12) organizations. Enter:		
a b	Gross income from members or shareholders		
12a b	Section 4947(a)(1) non-exempt charitable trusts. Is the organization filing Form 990 in lieu of Form 1041? If "Yes," enter the amount of tax-exempt interest received or accrued during the year . 12b	12a	
13 a	Section 501 (c) (29) qualified nonprofit health insurance issuers. Is the organization licensed to issue qualified health plans in more than one state?	13a	
b	Note. See the instructions for additional information the organization must report on Schedule O Enter the amount of reserves the organization is required to maintain by the states in which the organization is licensed to issue qualified health plans		
с 14а	Enter the amount of reserves on hand	14a	★
,b	Cohodulo O	14b	990 (2014)

Part	Governance, Management, and Disclosure For each "Yes" response to lines 2 through 7b below, response to line 8a, 8b, or 10b below, describe the circumstances, processes, or changes in Schedule O. S. Check if Schedule O contains a response or note to any line in this Part VI	See ins	structi					
Section	on A. Governing Body and Management							
1a	Enter the number of voting members of the governing body at the end of the tax year		Yes	No				
b 2	Did any officer, director, trustee, or key employee have a family relationship or a business relationship with any other officer, director, trustee, or key employee?							
3	Did the organization delegate control over management duties customarily performed by or under the direct supervision of officers, directors, or trustees, or key employees to a management company or other person? .	3		1				
4 5 6 7a	Did the organization make any significant changes to its governing documents since the prior Form 990 was filed? Did the organization become aware during the year of a significant diversion of the organization's assets? Did the organization have members or stockholders? Did the organization have members, stockholders, or other persons who had the power to elect or appoint one or more members of the governing body?	4 5 6	✓	✓ ✓				
b	Are any governance decisions of the organization reserved to (or subject to approval by) members, stockholders, or persons other than the governing body?	7b		1				
8	Did the organization contemporaneously document the meetings held or written actions undertaken during the year by the following:							
a b 9	The governing body?	8a 8b	√					
Cooti	the organization's mailing address? If "Yes," provide the names and addresses in Schedule O	9	<u>√</u>					
Secti	on B. Policies (This Section B requests information about policies not required by the Internal Rever	ue Co	Yes	No				
10a b	Did the organization have local chapters, branches, or affiliates?	10a		√				
	affiliates, and branches to ensure their operations are consistent with the organization's exempt purposes?	10b	- 	<u> </u>				
11a	Has the organization provided a complete copy of this Form 990 to all members of its governing body before filing the form?	11a	√	S most				
b 12a b	Describe in Schedule O the process, if any, used by the organization to review this Form 990. Did the organization have a written conflict of interest policy? If "No," go to line 13	12a 12b	1 1	12				
¢	Did the organization regularly and consistently monitor and enforce compliance with the policy? If "Yes," describe in Schedule O how this was done	12c	1					
13 14 15	Did the organization have a written whistleblower policy?	13	✓					
a b	The organization's CEO, Executive Director, or top management official	15a 15b	✓ ✓ 35.4 *	इस				
16a		16a	1	✓				
b	participation in joint venture arrangements under applicable federal tax law, and take steps to safeguard the organization's exempt status with respect to such arrangements?	16b						
	Let the states with which a copy of this Form 990 is required to be filed . Wineigh							
17 18	List the states with which a copy of this Form 990 is required to be filed Illinois Section 6104 requires an organization to make its Forms 1023 (or 1024 if applicable), 990, and 990-T (Section available for public inspection. Indicate how you made these available. Check all that apply.	n 501(c)(3)s	only)				
19	Own website Another's website Upon request Other (explain in Schedule O) Describe in Schedule O whether (and if so, how) the organization made its governing documents, conflict of infinancial statements available to the public during the tax year.	erest	polic	y, and				
20	State the name, address, and telephone number of the person who possesses the organization's books and re Bradley University Controller's Office, 1501 W. Bradley Avenue Peoria, IL 61625 309-677-3490	cords	:▶					

Orm	qqn	(2014)	

Part VII Compensation of Officers, Directors, Trustees, Key Employees, Highest Compensated Employees, and Independent Contractors

Section A. Officers, Directors, Trustees, Key Employees, and Highest Compensated Employees

- 1a Complete this table for all persons required to be listed. Report compensation for the calendar year ending with or within the organization's tax year.
- List all of the organization's current officers, directors, trustees (whether individuals or organizations), regardless of amount of compensation Enter -0- in columns (D), (E), and (F) if no compensation was paid.
 - List all of the organization's current key employees, if any. See instructions for definition of "key employee."
- List the organization's five **current** highest compensated employees (other than an officer, director, trustee, or key employee) who received reportable compensation (Box 5 of Form W-2 and/or Box 7 of Form 1099-MISC) of more than \$100,000 from the organization and any related organizations
- List all of the organization's **former** officers, key employees, and highest compensated employees who received more than \$100,000 of reportable compensation from the organization and any related organizations.
- List all of the organization's former directors or trustees that received, in the capacity as a former director or trustee of the organization, more than \$10,000 of reportable compensation from the organization and any related organizations

List persons in the following order: individual trustees or directors; institutional trustees; officers; key employees; highest compensated employees; and former such persons.

Check this box if neither the organization r		<u> </u>			C)					
(A) Name and Title	(B) Average hours per week (list any	Position (do not check more than one box, unless person is both an officer and a director/trustee)				e than o is both or/trust	an tee)	(D) Reportable compensation from	(E) Reportable compensation from related	(F) Estimated amount of other
	hours for related organizations below dotted line)		Institutional trustee	Officer	Key employee	Highest compensated employee	Former	the organization (W-2/1099-MISC)	organizations (W-2/1099-MISC)	compensation from the organization and related organizations
(1) Robert Barnett	.7	1			\$					
Director (0)		-	\vdash		-	├	ļ	0	0	
(2) David Fox Director		1						0	0	
(3) Jim Haley	.7	1				{		ĺ.	[
Director		✓				ļ		0	0	
(4) Daryl Lindemann Director	7	1							0	
(5) Mike Loquercio	7	/								
Director (6) Ash Luthra	7	, 						0	0	
Director		✓						0	0	
(7) Larry Meeske Director	7	 						0	0	
(8) Patrick Murzyn Director	7	/						0		
(9) Dan Schueller	7	1								
Director (10) Jeff Townsend	.7	1						0		
Director (11) Tom Welge	.7	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \						0	0	
Director (12) Ed Wolbert	7	✓			-		 	0	0	
Director	· <u>·</u>	✓						0	0	
(13) Brad Albrecht	.8			1						
Vice-Chair		 	+	-	\vdash	\vdash	-	0	0	<u> </u>
(14) Richard Louis Chairman	8	1		1			İ	0	0	

Form **990** (2014)

Part	VII Section A. Officers, Directors, Trust	ees, Key E	mploy	/ees	s, ar	nd F	lighes	st C	ompensated E	mployees (con	tinued)
			<u> </u>			C)					
	(A)	(B)				ition			(D)	(E)	(F)
	Name and title	Average					than one is both		Reportable	Reportable	Estimated
		hours per week (list any	office	rand	dad	irect	or/trust	<u> </u>	compensation from	compensation fro related	m amount of other
		hours for	악	Inst	Officer	ē.	eng H	Former	the	organizations	compensation
		related	hide	itut	cer	Key employee	hest	mer	organization (W-2/1099-MISC)	(W-2/1099-MISC	*
		organizations below dotted	tor	ona		Bo	၉ ငို		(W-2/1099-MISC)		organization and related
		line)	Individual trustee or director	Institutional trustee		ê	nper				organizations
			ď	stee			Highest compensated employee				
			ļ			_	8				
	erry Wappelhorst	<i>.</i> 8			,						
	ecretary/Treasurer				✓	ļ			0		0 0
	arg Zoberrs	8	-		1				_		
	ce-Chair	40			~		 		0		0 0
	avid Boulay	40									
	resident				•				6,112		0 0
(18)			1								
(19)									 		
1.12/		}									
(20)											
35.57		ļ	1						}		
(21)											
32			1						İ		
(22)											
3			1					ļ	l		
(23)											
(24)]		ŀ						
			1		_						
(25)					1						
		L		l	L	<u> </u>	<u> </u>	Ļ	ļ		
1b	Sub-total	 							6,112		0 0
C	Total from continuation sheets to Part							>	0	i	0 0
	Total (add lines 1b and 1c)							<u> </u>	6,112		0 0
2	Total number of individuals (including bu reportable compensation from the organ		to tn	iose	IISI	tea	above	e) w	no receivea m	ore than \$100,	UUU OT
	reportable compensation from the organ	zation									Yes No
3	Did the organization list any former of	ficer direc	tor. c	r tr	ust	ee.	kev e	emr	olovee, or high	est compensa	
•	employee on line 1a? If "Yes," complete										. 3 /
4	For any individual listed on line 1a, is the							n a	and other comm	ensation from	the 12로 15 - 이 (환)
•	organization and related organizations										
	ındıvıdual	-							•		4 /
5	Did any person listed on line 1a receive of	or accrue co	ompe	nsa	tion	fro	m any	ur ur	related organiz	zation or individ	dual Signatural laub
	for services rendered to the organization	? If "Yes," o	compl	ete	Scl	hedi	ule J i	for :	such person		. 5 🗸
Secti	on B. Independent Contractors									-	
1	Complete this table for your five highest										
	compensation from the organization. Re	oort compe	ensatio	on f	or ti	he c	alenc	lar y	year ending wit	h or within the	organization's tax
	year.										
	(A)								(B)		(C)
	Name and business address Description of services Compensation						Compensation				
Bradley University, 1501 W Bradley Avenue, Peoria, IL 61625 Employment/Accounting 812,36						812,368					
Busin	ess Technology Partners, 1751 Lake Cook R	oad, Suite 4	00, De	erfi	eld,	IL 6	0015	_	nsulting		442,933
	tech, 1609 W. Wernsing Drive, Effingham, IL							T	nsulting/Trainir	ng	272,718
	lge Alliance, 645 Patriot Avenue, Martinsville								nsulting		165,274
	Schleifmittelwerke, Swarovskistrasse 33, A Total number of independent contractor	6130, Schw	az, Au	ıstri	a ·	lussin	tod +		nsulting	ove) who	158,400
2	received more than \$100,000 of compen							<i>.</i> (1	iose listed ab	Ove) WIIO	

Part	VIII	Statement of Revenue										
		Check if Schedule O	contains	a resp	onse or note to			<u></u>	<u> </u>			
						(A) Total revenue	(B) Related or exempt function revenue	(C) Unrelated business revenue	(D) Revenue excluded from tax under sections 512-514			
Grants	1a	Federated campaigns		1a	0							
ig ig	b	Membership dues .		1b	0			The second second	[22] "多二程的]			
ς, Ψ.	С	Fundraising events .		1c	0							
Gifts, ilar Ar	d	Related organizations		1d	0			1				
s, C	е	Government grants (conf	tributions)	1e	4,982,985		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1					
roi	f	All other contributions, gr	fts, grants,									
Contributions, Gifts, Grants and Other Similar Amounts		and similar amounts not incl	uded above	1f	63,200		29.25					
	g	Noncash contributions includ	ed in lines 1a	-1f \$	0		性。到场流域					
Contributions, and Other Sim	h	Total. Add lines 1a-1f	F		🕨	5,046,185	《大大学》					
					Business Code		Tay a land					
ē	2a	Client Projects		ſ	541900	3,879,388	3,879,388	0	0			
ě	b	••••••••										
<u>8</u>	С											
ē	d		·									
E	e	***************************************										
Program Service Revenue	f	All other program serv	revenu	ле.	0	0	0	0	0			
Pro	g	Total. Add lines 2a-2i		_	•	3,879,388						
	3	Investment income ((including	dıvıde	nds, interest,	,		-				
	,	and other similar amo	unts) .		🕨	9,482	o	0	9,482			
	4	Income from investment	t of tax-exe	mpt boi	nd proceeds ▶	0	0	0	0			
	5	5 "			.	0	0	0	0			
		,	(i) Rea		(ii) Personal	3-33-19743			14. 1. 14. 14. 14. 14. 14. 14. 14. 14. 1			
	6a	Gross rents		i								
	ь	Less: rental expenses						通過 强力				
	c	Rental income or (loss)				的意思语言	147、美国和15世界					
	d	Net rental income or (loss)			0	0	0	0			
	7a	Gross amount from sales of	(ı) Securit	ties	(ii) Other	F13.55 55.35 1	24 - C					
		assets other than inventory							1977、建建376			
	ь	Less, cost or other basis				際ではおきな	1950 C	\$1.4 \dag{2.5}				
	_	and sales expenses				1.5-1.0-1.3	W Latter Start	3. d. 2. (2. 1)				
	c	Gain or (loss)										
	d	Net gain or (loss)	L	1			0	0	0			
	"	1101 gam or (1000)		ſ	<u> </u>	· a. · - ·			50,000			
ne	8a	Gross income from fu	ındraısına					3 - 3 - 1 - 3 - 3				
eu		events (not including \$	· · · · · · · · · · · · · · · · · · ·	ļ		4 2 3 5						
ě		of contributions reporte	ed on line 1	c).		10 to 15 a						
<u>.</u>				-								
Other Revel	h	Less: direct expenses										
0		Net income or (loss) f			events . ►	1		0	0			
		Gross income from ga						<u>*</u>				
	"-	See Part IV, line 19		. a			-	İ]			
	b	Less: direct expenses		. ь		†]			
	C	Net income or (loss) f		· - L	/ities ▶	0	0	0	0			
		Gross sales of in						•				
		returns and allowance		a								
	ь	Less. cost of goods s	old	. b		1.	-					
	c	Net income or (loss) f			ntory ►	0	0	0	0			
		Miscellaneous R			Business Code	1	1					
	11a				 			-				
	Ь											
	C											
	d	All other revenue .				C	0	0	0			
	e	Total. Add lines 11a-	11d		.	C	 					
	12	Total revenue. See II				8,935,055	3,879,388	0	9,482			

Part IX Statement of Functional Expenses
Section 501(c)(3) and 501(c)(4) organizations must complete all columns. All other organizations must complete column (A).

Check if Schedule O contains a response or note to any line in this Part IX							
	t include amounts reported on lines 6b, 7b,	(A) Total expenses	(B) Program service	(C) Management and	(D)		
8b, 9b	o, and 10b of Part VIII.	Total expenses	expenses	general expenses	Fundraising expenses		
1	Grants and other assistance to domestic organizations and domestic governments See Part IV, line 21	5,140,769	5,140,769				
2	Grants and other assistance to domestic individuals. See Part IV, line 22	0	0				
3	Grants and other assistance to foreign organizations, foreign governments, and foreign individuals. See Part IV, lines 15 and 16	0	0				
4 5	Benefits paid to or for members Compensation of current officers, directors, trustees, and key employees	0	0	0			
6	Compensation not included above, to disqualified persons (as defined under section 4958(f)(1)) and persons described in section 4958(c)(3)(B)	0	0				
7	Other salaries and wages	185,002	159,014	25,988			
8	Pension plan accruals and contributions (include section 401(k) and 403(b) employer contributions)	0	139,014	23,560			
9	Other employee benefits	0	0	0	(
10	Payroll taxes	14,166	12,178	1,988			
11	Fees for services (non-employees):						
а	Management	0	0	0			
b	Legal	7,143	2,036	5,107			
C	Accounting	22,300	5,700	16,600			
d	Lobbying	48,000	48,000	0			
e f	Professional fundraising services. See Part IV, line 17 Investment management fees	0	0				
g	Other (If line 11g amount exceeds 10% of line 25, column (A) amount, list line 11g expenses on Schedule O.)		0				
12	Advertising and promotion	10,186	10,186	0			
13	Office expenses	128,314	90,722	37,592			
14	Information technology	0	0	0			
15	Royalties	0	0	0			
16	Occupancy	26,400	1,576	24,824			
17	Travel	288,937	280,066	8,871			
18	Payments of travel or entertainment expenses for any federal, state, or local public officials	o	0	0.	(
19	Conferences, conventions, and meetings .	15,181	14,823	358			
20	Interest	0	0	0			
21	Payments to affiliates	0	0	0			
22	Depreciation, depletion, and amortization	0	0	0			
23	Insurance	24,465	0	24,465			
24	Other expenses. Itemize expenses not covered above (List miscellaneous expenses in line 24e. If line 24e amount exceeds 10% of line 25, column						
	(A) amount, list line 24e expenses on Schedule O.)						
а	Contractual Services	2,924,998	2,313,615	611,383			
b	Allocation of Line 1 Mgmt & Gen Expenses	0	(78,243)				
c d							
е	All other expenses Misc.	48,458	48,026	432			
25	Total functional expenses. Add lines 1 through 24e	8,884,319	8,048,468	835,851			
26	Joint costs. Complete this line only if the organization reported in column (B) joint costs from a combined educational campaign and fundraising solicitation. Check here if following SOP 98-2 (ASC 958-720)				-		
					Form 990 (2014		

P	art X	Balance Sheet			
		Check if Schedule O contains a response or note to any line in this Pa	rt X	<u> </u>	
			(A) Beginning of year		(B) End of year
	1	Cash—non-interest-bearing	3,099,111	1	2,866,574
	2	Savings and temporary cash investments	0	2	0
	3	Pledges and grants receivable, net	1,095,609	3	1,292,169
	4	Accounts receivable, net	531,115	4	372,311
	5	Loans and other receivables from current and former officers, directors, trustees, key employees, and highest compensated employees. Complete Part II of Schedule L			
	6	Loans and other receivables from other disqualified persons (as defined under section 4958(f)(1)), persons described in section 4958(c)(3)(B), and contributing employers and sponsoring organizations of section 501(c)(9) voluntary employees' beneficiary organizations (see instructions). Complete Part II of Schedule L	0		0
ets	-	·	0	-	0
Assets	7	Notes and loans receivable, net	0	_	
`	8 9	Inventories for sale or use	0		0
	10a	Prepaid expenses and deterred charges	1,847		2,116
	b	Less: accumulated depreciation 10b	0	10c	0
	11	Investments—publicly traded securities	0		0
	12	Investments—other securities. See Part IV, line 11	0	12	0
	13	Investments—program-related. See Part IV, line 11	0	13	0
	14	Intangible assets	0	14	0
	15	Other assets. See Part IV, line 11	0	15	0
	16	Total assets. Add lines 1 through 15 (must equal line 34)	4,727,682	16	4,533,170
	17	Accounts payable and accrued expenses	295,858	17	359,252
	18	Grants payable	545,294	18	581,178
	19	Deferred revenue	533,677	19	189,151
	20	Tax-exempt bond liabilities	0		0
	21	Escrow or custodial account liability. Complete Part IV of Schedule D.	0	21	
Liabilities	22	Loans and other payables to current and former officers, directors, trustees, key employees, highest compensated employees, and disqualified persons Complete Part II of Schedule L		22	
<u>.</u>	23	Secured mortgages and notes payable to unrelated third parties	0		0
_	24	Unsecured notes and loans payable to unrelated third parties	0		0
	25	Other liabilities (including federal income tax, payables to related third parties, and other liabilities not included on lines 17-24) Complete Part X			
	00	of Schedule D	0		0
	26	Total liabilities. Add lines 17 through 25	1,374,829	26	1,129,581
Š		complete lines 27 through 29, and lines 33 and 34.			
<u>la</u>	27	Unrestricted net assets	3,352,853		3,403,589
ñ	28	Temporarily restricted net assets	0		0
or Fund Balances	29	Permanently restricted net assets	0	29	0
ts c	30	Capital stock or trust principal, or current funds		30	
Se	31	Paid-in or capital surplus, or land, building, or equipment fund		31	
As	32	Retained earnings, endowment, accumulated income, or other funds.		32	
Net Assets or	33	Total net assets or fund balances	3,352,853	33	3,403,589
_	34	Total liabilities and net assets/fund balances	4,727,682	34	4,533,170
					Form 990 (2014)

Page	1	2

	0 (2014)			Pag	ge 12
Part					_
	Check if Schedule O contains a response or note to any line in this Part XI				_Ц
1	Total revenue (must equal Part VIII, column (A), line 12)	1			5,055
2	Total expenses (must equal Part IX, column (A), line 25)	2		8,88	4,319
3	Revenue less expenses. Subtract line 2 from line 1	3		5	0,736
4	Net assets or fund balances at beginning of year (must equal Part X, line 33, column (A))	4		3,35	2,853
5	Net unrealized gains (losses) on investments	5			0
6	Donated services and use of facilities	6			0
7	Investment expenses	7			0
8	Prior period adjustments	8			0
9	Other changes in net assets or fund balances (explain in Schedule O)	9			0
10	Net assets or fund balances at end of year. Combine lines 3 through 9 (must equal Part X, line				
	· · · · · · · · · · · · · · · · · · ·	10		3,40	3,589
Part	XII Financial Statements and Reporting				
	Check if Schedule O contains a response or note to any line in this Part XII	<u> </u>	<u> </u>	<u></u>	
				Yes	No
1	Accounting method used to prepare the Form 990. Cash Accrual Other			3.2	***
	If the organization changed its method of accounting from a prior year or checked "Other," exp	laın ir	[基]		
	Schedule O.			計製	是例
2a	Were the organization's financial statements compiled or reviewed by an independent accountant? .			✓	
	If "Yes," check a box below to indicate whether the financial statements for the year were complete.	iled oi		1	
	reviewed on a separate basis, consolidated basis, or both:				
	☐ Separate basis ☐ Consolidated basis ☐ Both consolidated and separate basis		100		
b	Were the organization's financial statements audited by an independent accountant?		2b	✓	
	If "Yes," check a box below to indicate whether the financial statements for the year were audited	d on a		12.	
	separate basis, consolidated basis, or both:				
	☐ Separate basis ☐ Consolidated basis ☐ Both consolidated and separate basis		P. S. SERIES	1.55	
С	If "Yes" to line 2a or 2b, does the organization have a committee that assumes responsibility for over	ersigh	t		
	of the audit, review, or compilation of its financial statements and selection of an independent account	ntant?	2c	✓	
	If the organization changed either its oversight process or selection process during the tax year, exp	olaın ır	13.3	TEE B	G. G.
	Schedule O.		20,000		
За	As a result of a federal award, was the organization required to undergo an audit or audits as set for	orth ir	1	علساسات	·C.T.eue
	the Single Audit Act and OMB Circular A-133?		3a	1	
	If "Yes," did the organization undergo the required audit or audits? If the organization did not under	an the	, <u> </u>		
D		go inc	, ,		

-SCHEDULE A (Form 990 or 990-EZ)

Department of the Treasury Internal Revenue Service

Public Charity Status and Public Support

Complete if the organization is a section 501(c)(3) organization or a section 4947(a)(1) nonexempt charitable trust.

▶ Attach to Form 990 or Form 990-EZ.

▶ Information about Schedule A (Form 990 or 990-EZ) and its instructions is at www.irs.gov/form990.

OMB No 1545-0047

2014

Open to Public Inspection

Name	of the organization					Employer identification	number
	s Manufacturing Excellence Center				_		68934
Par							ons.
1	organization is not a private foundary of church, convention of church	hes, or association	on of churches descri		•	•	
2	A school described in section				4=00.34		
3 4	A hospital or a cooperative ho A medical research organization hospital's name, city, and stat	on operated in co					(iii). Enter the
5	***************************************						
6 7	A federal, state, or local government or governmental unit described in section 170(b)(1)(A)(v).						n the general public
8	A community trust described in	n section 170(b)	(1)(A)(vi). (Complete I	Part II.)			
9	An organization that normally receipts from activities related support from gross investment acquired by the organization as	d to its exempt ent income and	functions—subject to unrelated business t	certain axable ii	exceptioi ncome (l	ns, and (2) no more ess section 511 ta	than 331/3% of its
10 11	☐ An organization organized and ☐ An organization organized and one or more publicly supporter the box in lines 11a through 11	operated exclusions d	vely for the benefit of, escribed in section 50	to perfori 09(a)(1) o	m the fun r section	ctions of, or to carry 509(a)(2). See secti	i on 509(a)(3). Check
а	☐ Type I. A supporting organization(sorganization You must con	s) the power to re	egularly appoint or ele				
b	☐ Type II. A supporting organic control or management of the organization(s). You must c	ne supporting org	janization vested in th				
С	Type III functionally integralits supported organization(s)	ated. A supportin	ng organization operat				y integrated with,
d	☐ Type III non-functionally in that is not functionally integral requirement (see instruction	ated. The organi	zation generally must	satisfy a	distributi	on requirement and	
е		zation received a	written determination	from the	IRS that	it is a Type I, Type I	II, Type III
f g	Enter the number of supported Provide the following information	~	oorted organization(s).				
	(i) Name of supported organization	(ii) EIN	(iii) Type of organization (described on lines 1–9 above or IRC section (see instructions))	listed in you	organization or governing ment?	(v) Amount of monetary support (see instructions)	(vi) Amount of other support (see instructions)
			(see mstructions))	Yes	No		
(A)							-
(B)							
(C)							
(D)	· · · · · · · · · · · · · · · · · · ·						
(E)							
Tota		//					

Support Schedule for Organizations Described in Sections 170(b)(1)(A)(iv) and 170(b)(1)(A)(vi) Part II (Complete only if you checked the box on line 5, 7, or 8 of Part I or if the organization failed to qualify under Part III. If the organization fails to qualify under the tests listed below, please complete Part III.) Section A. Public Support Calendar year (or fiscal year beginning in) ▶ (a) 2010 **(b)** 2011 (c) 2012 (d) 2013 (e) 2014 (f) Total grants, contributions. Gifts. membership fees received. (Do not include any "unusual grants") . . 3,525,205 4.326.484 4,765,214 5.403.552 5.046.185 23,066,640 revenues levied organization's benefit and either paid to or expended on its behalf The value of services or facilities furnished by a governmental unit to the organization without charge n 5.046.185 Total. Add lines 1 through 3. . . . 3.525.205 4.326.484 4.765.214 5.403.552 23,066,640 The portion of total contributions by each person (other than governmental unit vloildug supported organization) included on line 1 that exceeds 2% of the amount shown on line 11, column (f) Public support. Subtract line 5 from line 4. 23,066,640 Section B. Total Support (a) 2010 (c) 2012 (d) 2013 (e) 2014 (f) Total Calendar year (or fiscal year beginning in) **(b)** 2011 Amounts from line 4 3,525,205 4,326,484 4,765,214 5,403,552 5,046,185 23,066,640 8 Gross income from interest, dividends, payments received on securities loans, rents, royalties and income from similar 15,724 6,313 5,146 6,937 9,482 43,602 Net income from unrelated business activities, whether or not the business is regularly carried on . . . 0 0 0 Other income. Do not include gain or loss from the sale of capital assets (Explain in Part VI) Total support. Add lines 7 through 10 11 23,110,242 Gross receipts from related activities, etc. (see instructions) 12 14,623,378 First five years. If the Form 990 is for the organization's first, second, third, fourth, or fifth tax year as a section 501(c)(3) 13 organization, check this box and stop here Section C. Computation of Public Support Percentage Public support percentage for 2014 (line 6, column (f) divided by line 11, column (f) . . . 99 81 % 14 14 Public support percentage from 2013 Schedule A. Part II, line 14 15 15 99 65 % 331/3% support test - 2014. If the organization did not check the box on line 13, and line 14 is 331/3% or more, check this ✓ 331/3% support test-2013. If the organization did not check a box on line 13 or 16a, and line 15 is 331/3% or more, check this box and stop here. The organization qualifies as a publicly supported organization 10%-facts-and-circumstances test - 2014. If the organization did not check a box on line 13, 16a, or 16b, and line 14 is 10% or more, and if the organization meets the "facts-and-circumstances" test, check this box and stop here. Explain in Part VI how the organization meets the "facts-and-circumstances" test. The organization qualifies as a publicly supported 10%-facts-and-circumstances test - 2013. If the organization did not check a box on line 13, 16a, 16b, or 17a, and line 15 is 10% or more, and if the organization meets the "facts-and-circumstances" test, check this box and stop here. Explain in Part VI how the organization meets the "facts-and-circumstances" test. The organization qualifies as a publicly Private foundation. If the organization did not check a box on line 13, 16a, 16b, 17a, or 17b, check this box and see

Part III

Support Schedule for Organizations Described in Section 509(a)(2)
(Complete only if you checked the box on line 9 of Part I or if the organization failed to qualify under Part II.

If the organization fails to qualify under the tests listed below, please complete Part II.)

	in the organization rane to quality	andor the to	oto notog box	orr, produce oc	mploto i are		
	on A. Public Support	1					
	dar year (or fiscal year beginning in)	(a) 2010	(b) 2011	(c) 2012	(d) 2013	(e) 2014	(f) Total
1	Gifts, grants, contributions, and membership fees						
•	received (Do not include any "unusual grants")						
2	Gross receipts from admissions, merchandise sold or services performed, or facilities			1			
	furnished in any activity that is related to the		ı				
	organization's tax-exempt purpose						
3	Gross receipts from activities that are not an						
	unrelated trade or business under section 513						
4	Tax revenues levied for the				ı		
	organization's benefit and either paid	j					
_	to or expended on its behalf						
5	The value of services or facilities						
	furnished by a governmental unit to the organization without charge						
^	•	L					
6 7a	Total. Add lines 1 through 5 Amounts included on lines 1, 2, and 3						
7 a	received from disqualified persons .						
L							
b	Amounts included on lines 2 and 3 received from other than disqualified						
	persons that exceed the greater of \$5,000						
	or 1% of the amount on line 13 for the year						
С	Add lines 7a and 7b						
8	Public support (Subtract line 7c from			11000	MANAGEMENT		
	line 6)	200	700		343		
Secti	on B. Total Support						
Calen	dar year (or fiscal year beginning in)	(a) 2010	(b) 2011	(c) 2012	(d) 2013	(e) 2014	(f) Total
9	Amounts from line 6						
10a	Gross income from interest, dividends,						
	payments received on secunties loans, rents,						
	royalties and income from similar sources .						
b	Unrelated business taxable income (less			İ			
	section 511 taxes) from businesses						
	acquired after June 30, 1975						
	Add lines 10a and 10b						
11	Net income from unrelated business						
	activities not included in line 10b, whether or not the business is regularly carried on						
40		}					
12	Other income. Do not include gain or loss from the sale of capital assets		1				
	(Explain in Part VI.)					[
13	Total support. (Add lines 9, 10c, 11,				 - -		
	and 12.)						
14	First five years. If the Form 990 is for t	he organization	n's first, secon	d, third, fourth	i, or fifth tax y	ear as a section	n 501(c)(3)
	organization, check this box and stop he						
Secti	on C. Computation of Public Suppo	rt Percentag	е				
15	Public support percentage for 2014 (line	8, column (f) d	ivided by line 1	3, column (f))			%
16	Public support percentage from 2013 Sc			<u></u>	· · · · <u>·</u>	16	<u>%</u>
	on D. Computation of Investment In					11	
17	Investment income percentage for 2014						<u>%</u>
18	Investment income percentage from 201	3 Schedule A,	Part III, line 17			18	<u>%</u>
19a	331/3% support tests—2014. If the organ						
_	17 is not more than 331/3%, check this box						
b	331/3% support tests – 2013. If the organilline 18 is not more than 331/3%, check this	zation did not d	neck a box on	ine 14 or line	isa, and line 10 isas a publicles	o is more than 3	zation ► 🗍
00	Private foundation. If the organization d						
20	ritrate loutidation. Il the organization d	IS HOLDHECK A	20X 011 1110 14	, .54, 51 155, 1	555K 17115 55X	000 mond	

Part IV Supporting Organizations

(Complete only if you checked a box on line 11 of Part I. If you checked 11a of Part I, complete Sections A and B. If you checked 11b of Part I, complete Sections A and C. If you checked 11c of Part I, complete Sections A, D, and E. If you checked 11d of Part I, complete Sections A and D, and complete Part V.)

Section	on A. All Supporting Organizations		·	
			Yes	No
1	Are all of the organization's supported organizations listed by name in the organization's governing documents? If "No," describe in Part VI how the supported organizations are designated. If designated by class or purpose, describe the designation. If historic and continuing relationship, explain.	1	1 / E	- 4
2	Did the organization have any supported organization that does not have an IRS determination of status under section 509(a)(1) or (2)? If "Yes," explain in Part VI how the organization determined that the supported organization was described in section 509(a)(1) or (2).	2		ر اهر اهر
3a	Did the organization have a supported organization described in section 501(c)(4), (5), or (6)? If "Yes," answer (b) and (c) below.	3a	· · · ·	
b	Did the organization confirm that each supported organization qualified under section 501(c)(4), (5), or (6) and satisfied the public support tests under section 509(a)(2)? If "Yes," describe in Part VI when and how the organization made the determination.	3b	·	
С	Did the organization ensure that all support to such organizations was used exclusively for section 170(c)(2) (B) purposes? If "Yes," explain in Part VI what controls the organization put in place to ensure such use.	3c	n in	1,353
4a	Was any supported organization not organized in the United States ("foreign supported organization")? If "Yes" and if you checked 11a or 11b in Part I, answer (b) and (c) below.	4a		أثن
b	Did the organization have ultimate control and discretion in deciding whether to make grants to the foreign supported organization? If "Yes," describe in Part VI how the organization had such control and discretion despite being controlled or supervised by or in connection with its supported organizations.	4b		
С	Did the organization support any foreign supported organization that does not have an IRS determination under sections 501(c)(3) and 509(a)(1) or (2)? If "Yes," explain in Part VI what controls the organization used to ensure that all support to the foreign supported organization was used exclusively for section 170(c)(2)(B) purposes.	4c	, se	, , , to
5a	Did the organization add, substitute, or remove any supported organizations during the tax year? If "Yes," answer (b) and (c) below (if applicable). Also, provide detail in Part VI , including (i) the names and EIN numbers of the supported organizations added, substituted, or removed, (ii) the reasons for each such action, (iii) the authority under the organization's organizing document authorizing such action, and (iv) how the action was accomplished (such as by amendment to the organizing document)	5a	,	
b	Type I or Type II only. Was any added or substituted supported organization part of a class already designated in the organization's organizing document? Substitutions only. Was the substitution the result of an event beyond the organization's control?	5b 5c		
6	Did the organization provide support (whether in the form of grants or the provision of services or facilities) to anyone other than (a) its supported organizations; (b) individuals that are part of the charitable class benefited by one or more of its supported organizations, or (c) other supporting organizations that also support or benefit one or more of the filing organization's supported organizations? If "Yes," provide detail in Part VI.	6	1	, ,
7	Did the organization provide a grant, loan, compensation, or other similar payment to a substantial contributor (defined in IRC 4958(c)(3)(C)), a family member of a substantial contributor, or a 35-percent controlled entity with regard to a substantial contributor? If "Yes," complete Part I of Schedule L (Form 990).	7		
8	Did the organization make a loan to a disqualified person (as defined in section 4958) not described in line 7? If "Yes," complete Part I of Schedule L (Form 990).	8	,	
9a	Was the organization controlled directly or indirectly at any time during the tax year by one or more disqualified persons as defined in section 4946 (other than foundation managers and organizations described in section 509(a)(1) or (2))? If "Yes," provide detail in Part VI .	9a		-
b		9b		
С	man and the state of the state	9c		
10a	Was the organization subject to the excess business holdings rules of IRC 4943 because of IRC 4943(f) (regarding certain Type II supporting organizations, and all Type III non-functionally integrated supporting			
b	organizations)? If "Yes," answer (b) below. Did the organization have any excess business holdings in the tax year? (Use Schedule C, Form 4720, to	10a		<u> </u>

Part	Supporting Organizations (continued)			age
			Yes	No
11	Has the organization accepted a gift or contribution from any of the following persons?	1	3 4.7	53
а	A person who directly or indirectly controls, either alone or together with persons described in (b) and (c)	1	1 1 1 m	لننث
	below, the governing body of a supported organization?	11a		<u> </u>
	A family member of a person described in (a) above?	11b	ļ	
	A 35% controlled entity of a person described in (a) or (b) above? If "Yes" to a, b, or c, provide detail in Part VI. on B. Type I Supporting Organizations	11c	<u> </u>	L
00011	on b. Type i oupporting organizations		Yes	No
1	Did the directors, trustees, or membership of one or more supported organizations have the power to	- 5p		23
	regularly appoint or elect at least a majority of the organization's directors or trustees at all times during the	92		2.74
	tax year? If "No," describe in Part VI how the supported organization(s) effectively operated, supervised, or			3.7
	controlled the organization's activities. If the organization had more than one supported organization, describe how the powers to appoint and/or remove directors or trustees were allocated among the supported	, 353	* "V. 3"	6.5
	organizations and what conditions or restrictions, if any, applied to such powers during the tax year.			الــــا
•		1		10-1
2	Did the organization operate for the benefit of any supported organization other than the supported organization(s) that operated, supervised, or controlled the supporting organization? If "Yes," explain in Part	,		3
	VI how providing such benefit carried out the purposes of the supported organization(s) that operated,	70	3 -	
	supervised, or controlled the supporting organization.	2		لاشب
Secti	on C. Type II Supporting Organizations	<u></u>		
			Yes	No
1	Were a majority of the organization's directors or trustees during the tax year also a majority of the directors	ľ.	: 1	7.5
	or trustees of each of the organization's supported organization(s)? If "No," describe in Part VI how control		3 C C	100
	or management of the supporting organization was vested in the same persons that controlled or managed the supported organization(s).			لمكت
Secti	on D. All Type III Supporting Organizations	1	L	<u> </u>
Occi	on B. All Type III oupporting Organizations		Yes	No
1	Did the organization provide to each of its supported organizations, by the last day of the fifth month of the	· ,		
	organization's tax year, (1) a written notice describing the type and amount of support provided during the prior tax	٠, ١	3.	
	year, (2) a copy of the Form 990 that was most recently filed as of the date of notification, and (3) copies of the			
	organization's governing documents in effect on the date of notification, to the extent not previously provided?	1		
2	Were any of the organization's officers, directors, or trustees either (i) appointed or elected by the supported		, ` -	٠ نيم
	organization(s) or (ii) serving on the governing body of a supported organization? If "No," explain in Part VI how the organization maintained a close and continuous working relationship with the supported organization(s).	2	<u></u>	لنسا
3	By reason of the relationship described in (2), did the organization's supported organizations have a	. \ -		· 、 , ; ; }
	significant voice in the organization's investment policies and in directing the use of the organization's		-	-
	income or assets at all times during the tax year? If "Yes," describe in Part VI the role the organization's		ļ ·	, %
_	supported organizations played in this regard.	3		
Secti	on E. Type III Functionally-Integrated Supporting Organizations			
1	Check the box next to the method that the organization used to satisfy the Integral Part Test during the year (see it	nstru	ction	s):
а	The organization satisfied the Activities Test. Complete line 2 below.			
þ	The organization is the parent of each of its supported organizations. Complete line 3 below.			
С	☐ The organization supported a governmental entity. Describe in Part VI how you supported a government entity (s	see ins	structi	ons).
2	Activities Test. Answer (a) and (b) below.		Yes	No
а	Did substantially all of the organization's activities during the tax year directly further the exempt purposes of			
	the supported organization(s) to which the organization was responsive? If "Yes," then in Part VI identify			
	those supported organizations and explain how these activities directly furthered their exempt purposes,		,	
	how the organization was responsive to those supported organizations, and how the organization determined that these activities constituted substantially all of its activities.	2a		
b	Did the activities described in (a) constitute activities that, but for the organization's involvement, one or more	28		
	of the organization's supported organization(s) would have been engaged in? If "Yes," explain in Part VI the) .	12	
	reasons for the organization's position that its supported organization(s) would have engaged in these] [ļ · ·	•
	activities but for the organization's involvement.	2b		
3	Parent of Supported Organizations. Answer (a) and (b) below.			7
а	Did the organization have the power to regularly appoint or elect a majority of the officers, directors, or			
	trustees of each of the supported organizations? Provide details in Part VI.	3a		<u> </u>
b	Did the organization exercise a substantial degree of direction over the policies, programs, and activities of each	3h		لـــا

Part V Type III Non-Functionally Integrated 509(a)(3) Supporting Org	jan	izations	
1 Check here if the organization satisfied the Integral Part Test as a qualifying	j tru	st on Nov. 20, 1970. See i n	structions. All
other Type III non-functionally integrated supporting organizations must co	mpl	ete Sections A through E.	(D) Comment Vans
Section A - Adjusted Net Income		(A) Prior Year	(B) Current Year (optional)
1 Net short-term capital gain	1		
2 Recoveries of prior-year distributions	2		
3 Other gross income (see instructions)	3		
4 Add lines 1 through 3	4		
5 Depreciation and depletion	5		
6 Portion of operating expenses paid or incurred for production or collection of gross income or for management, conservation, or maintenance of property held for production of income (see instructions)	6		
7 Other expenses (see instructions)	7		
8 Adjusted Net Income (subtract lines 5, 6 and 7 from line 4)	8		
Section B - Minimum Asset Amount	1	(A) Prior Year	(B) Current Year (optional)
Aggregate fair market value of all non-exempt-use assets (see instructions for short tax year or assets held for part of year):	-		The state of the state of
a Average monthly value of securities	1a		
b Average monthly cash balances	1b		
c Fair market value of other non-exempt-use assets	1c		
d Total (add lines 1a, 1b, and 1c)	1d		
e Discount claimed for blockage or other factors (explain in detail in Part VI):	15		
2 Acquisition indebtedness applicable to non-exempt-use assets	2		
3 Subtract line 2 from line 1d	3		
4 Cash deemed held for exempt use Enter 1-1/2% of line 3 (for greater amount, see instructions).	4		
5 Net value of non-exempt-use assets (subtract line 4 from line 3)	5		
6 Multiply line 5 by .035	6		
7 Recoveries of prior-year distributions	7		
8 Minimum Asset Amount (add line 7 to line 6)	8		
Section C - Distributable Amount		· · · · · · · · · · · · · · · · · · ·	Current Year
1 Adjusted net income for prior year (from Section A, line 8, Column A)	1		
2 Enter 85% of line 1	2	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
3 Minimum asset amount for prior year (from Section B, line 8, Column A)	3	· 100 (1) 100 (1)	
4 Enter greater of line 2 or line 3	4	The man the transfer to	
5 Income tax imposed in prior year	5	· 有意识别	
6 Distributable Amount. Subtract line 5 from line 4, unless subject to emergency temporary reduction (see instructions)	6		
7 Check here if the current year is the organization's first as a non-functional	ly-ır	ntegrated Type III supportin	g organization (see
instructions).		· ·	

Part '		Supporting Organi	zations (continued)	
Section	on D - Distributions			Current Year
1	Amounts paid to supported organizations to accomplish e			
2	Amounts paid to perform activity that directly furthers exe	orted		
	organizations, in excess of income from activity			
3_	Administrative expenses paid to accomplish exempt purp	inizations		
4	Amounts paid to acquire exempt-use assets			
5	Qualified set-aside amounts (prior IRS approval required)			
6	Other distributions (describe in Part VI). See instructions.			
7	Total annual distributions. Add lines 1 through 6.			
8	Distributions to attentive supported organizations to whic (provide details in Part VI). See instructions	h the organization is res	sponsive	
9	Distributable amount for 2014 from Section C, line 6			
10	Line 8 amount divided by Line 9 amount			
Se	Section E - Distribution Allocations (see instructions) (i) (ii) Underdistributions Pre-2014			(iii) Distributable Amount for 2014
1	Distributable amount for 2014 from Section C, line 6			
2	Underdistributions, if any, for years prior to 2014			
	(reasonable cause required-see instructions)			• •
3	Excess distributions carryover, if any, to 2014:	en en enception of the first in the second	policy of the second	
а				
b		3.		
С			· - (,e	
d		10 1 10 10 1 1 1 1 1 1 1 1 1 1 1 1 1 1	and it is a	
е	From 2013	j I	A	1 1 5 5
f	Total of lines 3a through e		# 4,	
g	Applied to underdistributions of prior years	- 5		
h	Applied to 2014 distributable amount		2. A.	
i	Carryover from 2009 not applied (see instructions)		, ,	- '-
j	Remainder Subtract lines 3g, 3h, and 3i from 3f		h-	
4	Distributions for 2014 from Section D, line 7. \$			
а	Applied to underdistributions of prior years			
b	Applied to 2014 distributable amount	3.5	1 2 1 2 2	
	Remainder, Subtract lines 4a and 4b from 4.			
5	Remaining underdistributions for years prior to 2014, if	4		
-	any. Subtract lines 3g and 4a from line 2 (if amount greater than zero, see instructions)			
6	Remaining underdistributions for 2014. Subtract lines 3h			
Ū	and 4b from line 1 (if amount greater than zero, see			
	instructions). Excess distributions carryover to 2015. Add lines 3		-	, , , , , , , , , , , , , , , , , , , ,
	and 4c		-	•
8	Breakdown of line 7:		<u> </u>	
а				`
b	·			·
С				
d	Excess from 2013			
е_	Excess from 2014]	

Schedule A (F	hedule A (Form 990 or 990-EZ) 2014 Page 8					
Part VI	Supplemental Information. Provide the explanations required by Part II, line 10; Part II, line 17a or 17b; are Part III, line 12. Also complete this part for any additional information. (See instructions.)	nd				
•						
		••••				
••••••						
••••		••••				

•••						
•••••						
•••••						

SCHEDULE C (Form 990 or 990-EZ)

Political Campaign and Lobbying Activities

For Organizations Exempt From Income Tax Under section 501(c) and section 527

OMB No 1545-0047

Department of the Treasury Internal Revenue Service

► Complete if the organization is described below. ▶ Attach to Form 990 or Form 990-EZ. ▶ Information about Schedule C (Form 990 or 990-EZ) and its instructions is at www.irs.gov/form990.

Open to Public Inspection

If the organization answered "Yes," to Form 990, Part IV, line 3, or Form 990-EZ, Part V, line 46 (Political Campaign Activities), then

- Section 501(c)(3) organizations: Complete Parts I-A and B Do not complete Part I-C.
- Section 501(c) (other than section 501(c)(3)) organizations. Complete Parts I-A and C below. Do not complete Part I-B
- · Section 527 organizations Complete Part I-A only

If the organization answered "Yes," to Form 990, Part IV, line 4, or Form 990-EZ, Part VI, line 47 (Lobbying Activities), then

- Section 501(c)(3) organizations that have filed Form 5768 (election under section 501(h)). Complete Part II-A. Do not complete Part II-B.
- Section 501(c)(3) organizations that have NOT filed Form 5768 (election under section 501(h)): Complete Part II-B. Do not complete Part II-A

	ee separate instructions), the	, to Form 990, Part IV, line 5 (Proxy nen	Tax) (see separate	e instructions) of Form 990	-EZ, Fart V, line 350 (Proxy
	ection 501(c)(4), (5), or (6) orga				
	of organization			Employer ider	ntification number
Illinois	Manufacturing Excellence	Center			37-1369834
Part	I-A Complete if the	e organization is exempt und	er section 501(c) or is a section 527 (organization.
1	Provide a description of t	he organization's direct and indire	ct political campa	ign activities in Part IV.	
2	Political expenditures .				` `
3	Volunteer hours				
Part		e organization is exempt und			
1		excise tax incurred by the organiza) ,
2		excise tax incurred by organization			Yes No
3 4a		ed a section 4955 tax, did it file For			Yes No
4a b	If "Yes," describe in Part				Lifes Lino
Part		e organization is exempt und	er section 5016	c), except section 501	(c)(3).
1		ly expended by the filing organiz			<u> </u>
	activities				
2	Enter the amount of the	filing organization's funds contrib	outed to other org	ganizations for section	
		vities			
3	Total exempt function e	expenditures. Add lines 1 and 2	. Enter here and	on Form 1120-POL,	
4		n file Form 1120-POL for this year			LYes LNo
5		ses and employer identification nur			
		ents For each organization listed, ontributions received that were pro			
	as a separate segregated	fund or a political action committee	ee (PAC). If addition	onal space is needed, prov	ide information in Part IV.
			T	T	1
	(a) Name	(b) Address	(c) EIN	(d) Amount paid from filing organization's	(e) Amount of political contributions received and
			}	funds If none, enter -0-	promptly and directly
					delivered to a separate political organization. If
					none, enter -0-
(1)					
	 		<u> </u>	<u> </u>	
(2)		}]
					
(3)		}			
				 	
(4)			1		
<i></i>					
(5)					
(6)					
10)		1	1	1	I.

Scue	Page Z						
	rt II-A Complete if the organization section 501(h)).						
	Check ▶ ☐ if the filing organization belongs to an affiliated group (and list in Part IV each affiliated group member's name, address, EIN, expenses, and share of excess lobbying expenditures).						
В	Check ► ☐ if the filing organization che			rol" provisions a	apply.		
	Limits on Lobby				(a) Filing	(b) Affiliated	
	(The term "expenditures" me	ans amounts	paid or incurred.)		organization's totals	group totals	
1	a Total lobbying expenditures to influence p	oublic opinion	grass roots lobby	ing)		-	
	b Total lobbying expenditures to influence a	a legislative bo	dy (direct lobbying)			
	c Total lobbying expenditures (add lines 1a	and 1b) .					
	d Other exempt purpose expenditures						
	e Total exempt purpose expenditures (add						
	f Lobbying nontaxable amount. Enter the columns	ne amount fr	om the following	table in both			
	If the amount on line 1e, column (a) or (b) is:	The lobbying	nontaxable amount	is:	# T		
	Not over \$500,000	20% of the am	ount on line 1e.				
	Over \$500,000 but not over \$1,000,000	\$100,000 plus	15% of the excess of	over \$500,000			
	Over \$1,000,000 but not over \$1,500,000	\$175,000 plus	10% of the excess of	over \$1,000,000			
	Over \$1,500,000 but not over \$17,000,000	\$225,000 plus	5% of the excess or	ver \$1,500,000			
_	Over \$17,000,000	\$1,000,000.					
	g Grassroots nontaxable amount (enter 259	% of line 1f)					
	h Subtract line 1g from line 1a. If zero or les	ss, enter -0-					
	i Subtract line 1f from line 1c. If zero or les				l		
	j If there is an amount other than zero of reporting section 4911 tax for this year?		1h or line 1i, did 			Yes No	
			eriod Under sec				
	(Some organizations that made a sec				of the five column	ns below.	
	See the	separate instr	uctions for lines	2a through 2f.)			
	Lobbying	Expenditures	During 4-Year Av	eraging Period			
	Calendar year (or fiscal year beginning in)	(a) 2011	(b) 2012	(c) 2013	(d) 2014	(e) Total	
2	a Lobbying nontaxable amount						
	b Lobbying ceiling amount (150% of line 2a, column (e))						
	c Total lobbying expenditures						
	d Grassroots nontaxable amount						
	e Grassroots ceiling amount (150% of line 2d, column (e))						
	f Grassroots lobbying expenditures						

Schedule C (Form 990 or 990-EZ) 2014

Part	II-B Complete if the organization is exempt under section 501(c)(3) and has NOT (election under section 501(h)).	filed	Form	Page 3 1 5768
 For e	each "Yes," response to lines 1a through 1i below, provide in Part IV a detailed	(;	3)	(b)
	iption of the lobbying activity.	Yes	No	Amount
1	During the year, did the filing organization attempt to influence foreign, national, state or local legislation, including any attempt to influence public opinion on a legislative matter or referendum, through the use of:			
a	Volunteers?	\	1	
b	Media advertisements?	-	1	
d	Mailings to members, legislators, or the public?		1	
е	Publications, or published or broadcast statements?		✓	
f	Grants to other organizations for lobbying purposes?	/		27,360
g	Direct contact with legislators, their staffs, government officials, or a legislative body?	✓		50,525
h	Rallies, demonstrations, seminars, conventions, speeches, lectures, or any similar means? .		✓_	
i	Other activities?		/	
j	Total. Add lines 1c through 1	14 14		77,885
2a	Did the activities in line 1 cause the organization to be not described in section 501(c)(3)?	THE PARTY	√	The second
b	If "Yes," enter the amount of any tax incurred under section 4912	落		
c d	If the filing organization incurred a section 4912 tax, did it file Form 4720 for this year?	المنطقة ا	nd Blance	TAP DOWN
Part)(5), (
			_	Yes No
1	Were substantially all (90% or more) dues received nondeductible by members?			1
2	Did the organization make only in-house lobbying expenditures of \$2,000 or less?			2
3	Did the organization agree to carry over lobbying and political expenditures from the prior year?			3
Part	Complete if the organization is exempt under section 501(c)(4), section 501(c) 501(c)(6) and if either (a) BOTH Part III-A, lines 1 and 2, are answered "No," Canswered "Yes."			
1	Dues, assessments and similar amounts from members		1	
2	Section 162(e) nondeductible lobbying and political expenditures (do not include amount political expenses for which the section 527(f) tax was paid).	s of		
а	Current year		2a	
b	Carryover from last year	•	2b 2c	
с 3	Total	•	3	·
4	If notices were sent and the amount on line 2c exceeds the amount on line 3, what portion of			
•	excess does the organization agree to carryover to the reasonable estimate of nondeductible lobb			
	and political expenditure next year?		4	
5	Taxable amount of lobbying and political expenditures (see instructions)		5	
Par				
	de the descriptions required for Part I-A, line 1; Part I-B, line 4; Part I-C, line 5; Part II-A (affiliated gro sinstructions); and Part II-B, line 1. Also, complete this part for any additional information.	oup lis	t); Pa	rt II-A, lines 1 and
Lobby	ring activities include:			
Part	II-B, 1b&g: Used an independent consultant for legislative consulting services, including lobbying activit	es. Tl	ne ind	ependent
consu	ltant takes direction from and reports to the president of IMEC.			·····
Part	II-B, 1f: Membership dues/lobbying service to the American Small Manufacturers Coalition (ASMC). The	coalitie	on has	a lobbying effort

which benefits its members.

Down N	rm 990 or 990-EZ) 2014	Page 4
Part IV	Supplemental Information (continued)	

SCHEDULE D (Form 990)

Department of the Treasury

Supplemental Financial Statements

► Complete if the organization answered "Yes" to Form 990, Part IV, line 6, 7, 8, 9, 10, 11a, 11b, 11c, 11d, 11e, 11f, 12a, or 12b.

► Attach to Form 990.

▶ Information about Schedule D (Form 990) and its instructions is at www.irs.gov/form990.

OMB No 1545-0047

Open to Public

Inspection Internal Revenue Service Name of the organization Employer identification number Illinois Manufacturing Excellence Center 37-1369834 Organizations Maintaining Donor Advised Funds or Other Similar Funds or Accounts. Complete if the organization answered "Yes" to Form 990, Part IV, line 6. Total number at end of year 1 2 Aggregate value of contributions to (during year) 3 Aggregate value of grants from (during year) . 4 Aggregate value at end of year 5 Did the organization inform all donors and donor advisors in writing that the assets held in donor advised funds are the organization's property, subject to the organization's exclusive legal control? ☐ Yes ☐ No Did the organization inform all grantees, donors, and donor advisors in writing that grant funds can be used only for charitable purposes and not for the benefit of the donor or donor advisor, or for any other purpose Part II Conservation Easements. Complete if the organization answered "Yes" to Form 990, Part IV, line 7. Purpose(s) of conservation easements held by the organization (check all that apply). Preservation of land for public use (e.g., recreation or education) Preservation of a historically important land area ☐ Preservation of a certified historic structure ☐ Protection of natural habitat ☐ Preservation of open space Complete lines 2a through 2d if the organization held a qualified conservation contribution in the form of a conservation easement on the last day of the tax year. Held at the End of the Tax Year 2a 2b **b** Total acreage restricted by conservation easements Number of conservation easements on a certified historic structure included in (a) 2c Number of conservation easements included in (c) acquired after 8/17/06, and not on a 2d Number of conservation easements modified, transferred, released, extinguished, or terminated by the organization during the 3 Number of states where property subject to conservation easement is located ▶ 4 Does the organization have a written policy regarding the periodic monitoring, inspection, handling of 5 Staff and volunteer hours devoted to monitoring, inspecting, and enforcing conservation easements during the year 6 Amount of expenses incurred in monitoring, inspecting, and enforcing conservation easements during the year 7 8 Does each conservation easement reported on line 2(d) above satisfy the requirements of section 170(h)(4)(B)(i) In Part XIII, describe how the organization reports conservation easements in its revenue and expense statement, and balance sheet, and include, if applicable, the text of the footnote to the organization's financial statements that describes the organization's accounting for conservation easements. Organizations Maintaining Collections of Art, Historical Treasures, or Other Similar Assets. Part III Complete if the organization answered "Yes" to Form 990, Part IV, line 8. If the organization elected, as permitted under SFAS 116 (ASC 958), not to report in its revenue statement and balance sheet works of art, historical treasures, or other similar assets held for public exhibition, education, or research in furtherance of public service, provide, in Part XIII, the text of the footnote to its financial statements that describes these items. b If the organization elected, as permitted under SFAS 116 (ASC 958), to report in its revenue statement and balance sheet works of art, historical treasures, or other similar assets held for public exhibition, education, or research in furtherance of public service, provide the following amounts relating to these items: (i) Revenue included in Form 990, Part VIII, line 1 If the organization received or held works of art, historical treasures, or other similar assets for financial gain, provide the following amounts required to be reported under SFAS 116 (ASC 958) relating to these items:

Revenue included in Form 990, Part VIII, line 1

Assets included in Form 990, Part X

Part	Organizations Maintaining										
3	Using the organization's acquisition, collection items (check all that apply):		ion, and of	ther reco	ds, chec	k any of th	ne follo	wing that are a	significa	nt use	of its
а	☐ Public exhibition			d	Loan	or exchang	ge prog	rams			
b	☐ Scholarly research										
C	☐ Preservation for future generations	s									
4	Provide a description of the organiza XIII.	tion's c	collections	and expla	un how t	hey further	the or	ganization's ex	empt pur	oose ii	n Part
5	During the year, did the organization assets to be sold to raise funds rather									Yes [∐ No
Part											
	Complete if the organization 990, Part X, line 21.									n Forr	m
1a	Is the organization an agent, trustee included on Form 990, Part X?									Yes [□No
b	If "Yes," explain the arrangement in P	art XIII	and compl	ete the fo	llowing ta	able:			Amount		
C	Beginning balance						10	;			
d	Additions during the year						10	i			
e	Distributions during the year						16				
f	Ending balance										
2a	Did the organization include an amou	nt on Fo	orm 990, P	art X, line	21, for e	scrow or co	ustodia	l account liabil	ity? 🔲 '	res [No
b	If "Yes," explain the arrangement in P	art XIII.	Check her	e if the ex	planation	n has been	provid	ed in Part XIII	<u>, , , , </u>	<u>. [</u>]
Par	V Endowment Funds.										
	Complete if the organization	n answ	ered "Yes	" to Forr	n 990, P	art IV, line	10.				
		(a) Cu	urrent year	(b) Pri	or year	(c) Two year	rs back	(d) Three years be	ack (e) Fo	ur years	back
1a	Beginning of year balance										
b	Contributions										
С	Net investment earnings, gains, and losses										
d	Grants or scholarships										
е	Other expenditures for facilities and										
	programs								İ		
f	Administrative expenses										
g	End of year balance										
2	Provide the estimated percentage of	the curr	rent vear er	nd balanc	e (line 1g	, column (a	a)) held	as:			
а	Board designated or quasi-endowme		•	%	, ,	,	.,				
b	Permanent endowment ▶	%									
C	Temporarily restricted endowment ▶	•	%								
	The percentages in lines 2a, 2b, and 3			00%							
За	Are there endowment funds not in th		•		zation th	at are held	and ac	lministered for	the		
	organization by:	•		•						Yes	No
	(i) unrelated organizations								. 3a(i		ļ
	(ii) related organizations								. 3a(i		
b	If "Yes" to 3a(II), are the related organ								. 3b		†
4	Describe in Part XIII the intended use								L		
Part											
	Complete if the organization			" to For	n 990. F	art IV. line	e 11a.	See Form 990). Part X.	line 1	10.
	Description of property		(a) Cost or o			or other basis		Accumulated		ook valu	
	2000 Property		(investm			ther)		epreciation			
	Land	. 									
b	Buildings	[
c	Leasehold improvements	· -									
d	Equipment						 				
u e	Other	: H					 				
	Add lines 1a through 1e. (Column (d) r		ual Form ⁰	100 Part	Column	(R) line 11	OC)	•			
· otal.	riaa mioa ta tinoagri to, joolarin (a) i	<u></u>	و ۱۱۱۱ میدا	ou, rait	., Joinin	. 1-/,	, · · · · · · · · · · · · · · · · · 				

Part VII	Investments - Other Securi				
	Complete if the organization	answered "Yes" to Fo	orm 990, Part IV, lin	e 11b. See Form	990, Part X, line 12.
	(a) Description of security or ca (including name of security	tegory y)	(b) Book value		thod of valuation: -of-year market value
(1) Financial	derivatives				
	neld equity interests				
(3) Other					
(^)					
(C)			·- 	 	
(D)			·	<u> </u>	
(E)				-	
(F)					
(G) (H)				 	
	h) must squal Form 000. Book V and /D) in a 15		•		
Part VIII	b) must equal Form 990, Part X, col. (B) line 12 Investments — Program Rel				
r ai t VIII	Complete if the organization		orm 990 Part IV lin	a 11c See Form	000 Part Y line 13
	(a) Description of investme		(b) Book value	(c) Me	thod of valuation
(1)			 	<u> </u>	
(2)			 		
(3)				 	
(4)			 		
(5)					
(6)					
_(7)					
(8)					
(9)					
	b) must equal Form 990, Part X, col. (B) line 13	!) ▶			
Part IX	Other Assets.	_			
	Complete if the organization		orm 990, Part IV, lin	e 11d. See Form	
		(a) Description			(b) Book value
_(1)					
_(2)					<u> </u>
(3)					
(4)					
(5)					
_(6)					
(7)					
(8)					
	mn (b) must equal Form 990, Part	X, col. (B) line 15)			
Part X	Other Liabilities. Complete if the organization		orm 990, Part IV, lin	e 11e or 11f. See	e Form 990, Part X,
1.	line 25. (a) Description of liability	(b) Book value			
(1) Federal in		(b) Book value	·		
(2)	Teome taxes				
(3)		- 			
(4)					
(5)					
(6)					
(7)					
(8)					
(9)					
	b) must equal Form 990, Part X, col (B) line 25	5) ▶			
	r uncertain tax positions. In Part XIII,		tnote to the organization	n's financial stateme	ents that reports the
organization'	's liability for uncertain tax positions i	under FIN 48 (ASC 740) CI	heck here if the text of	the footnote has bee	en provided in Part XIII

Part	·	Return.
	Complete if the organization answered "Yes" to Form 990, Part IV, line 12a.	
1	Total revenue, gains, and other support per audited financial statements	1 8,935,05
2	Amounts included on line 1 but not on Form 990, Part VIII, line 12:	
а	Net unrealized gains (losses) on investments	
b	Donated services and use of facilities	3 2
С	Recoveries of prior year grants	
d	Other (Describe in Part XIII.)	
е	Add lines 2a through 2d	2e
3	Subtract line 2e from line 1	3 8,935,05
4	Amounts included on Form 990, Part VIII, line 12, but not on line 1:	
а	Investment expenses not included on Form 990, Part VIII, line 7b 4a 0	
b	` ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' '	
_c	Add lines 4a and 4b	4c
5	Total revenue. Add lines 3 and 4c. (This must equal Form 990, Part I, line 12.)	5 8,935,05
Part		r Return.
	Complete if the organization answered "Yes" to Form 990, Part IV, line 12a.	
1	Total expenses and losses per audited financial statements	1 8,884,31
2	Amounts included on line 1 but not on Form 990, Part IX, line 25.	
а	Donated services and use of facilities	
b	Prior year adjustments	
С	Other losses	
ď	Other (Describe in Part XIII.)	
е	Add lines 2a through 2d	2e
3	Subtract line 2e from line 1	3 8,884,31
4	Amounts included on Form 990, Part IX, line 25, but not on line 1	
а	Investment expenses not included on Form 990, Part VIII, line 7b 4a 0	7.4
b	Other (Describe in Part XIII.)	
С	Add lines 4a and 4b	4c
5	Total expenses Add lines 3 and 4c. (This must equal Form 990, Part I, line 18.)	5 8,884,31
Part	XIII Supplemental Information.	
2, Par	le the descriptions required for Part II, lines 3, 5, and 9; Part III, lines 1a and 4, Part IV, lines 1b and 2b, t XI, lines 2d and 4b; and Part XII, lines 2d and 4b. Also complete this part to provide any additional inf	ormation

Schedule D (For	rm 990) 2014	Page 5
Part XIII	Supplemental Information (continued)	
		
	•••••••••••••••••••••••••••••••••••••••	
	······································	
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SCHEDULEI (Form 990)

Department of the Treasury

Name of the organization

Complete if the organization answered "Yes" to Form 990, Part IV, line 21 or 22. Governments, and Individuals in the United States Grants and Other Assistance to Organizations,

▶ Attach to Form 990.

2014 Open to Pub

OMB No 1545-0047

Employer Identification number

■ Information about Schedule I (Form 990) and its instructions is at www.irs.gov/form990.

Grants and Other Assistance to Domestic Organizations and Domestic Governments. Complete if the organization answered "Yes" to Form 990, (h) Purpose of grant or assistance ဖ ✓ Yes chent services 37-1368934 client services client services client services client services client services client services client service Does the organization maintain records to substantiate the amount of the grants or assistance, the grantees' eligibility for the grants or assistance, and (g) Description of non-cash assistance Part IV, line 21, for any recipient that received more than \$5,000. Part II can be duplicated if additional space is needed. (f) Method of valuation (book, FMV, appraisal, other) Describe in Part IV the organization's procedures for monitoring the use of grant funds in the United States. (e) Amount of non-cash assistance Enter total number of section 501(c)(3) and government organizations listed in the line 1 table 000'09 (d) Amount of cash grant 1,803,328 1,525,339 150,000 75,000 60,000 1,192,373 Enter total number of other organizations listed in the line 1 table (c) IRC section if applicable the selection criteria used to award the grants or assistance? For Paperwork Reduction Act Notice, see the Instructions for Form 990. General Information on Grants and Assistance State of IL State of IL State of IL 501(c)6 State of IL 501(c)6 501(c)3 501(c)3 37-6008480 37-0661494 36-1804560 37-6005961 10-0068401 76-0801824 37-6000511 36-441222 (b) EIN Inois Manufacturing Excellence Center Grant/Contract, Springfield, IL 62708 (7) Calumet Area Industrial Council (6) IL Community College Board (8) North Branch Works 1 (a) Name and address of organization (5) Tooling & Manuf. Assoc. (TMA) (2) Northern Illinois University (3) Southern Illinois University (1) University of Illinois (4) Bradley University Carbondale, IL 62901 Park Ridge, IL 60068 Springfield, IL 62701 Chicago, IL 60614 Chicago, IL 60628 DeKalb, IL 60115 Peoria, 1L 61625 Part II Parti

Schedule I (Form 990) (2014)

No 50055P

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Part III

chedule I (I	[]		1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -	Manage and to the control of the con	"Yos" to Form 990	Dart IV line 22
art III	Grants and Other Assistance to Domestic Part III can be duplicated if additional space I	mestic Individual I space is needed.	ais. Complete li trie J.	organization answ	Individuals. Complete if the organization answered the complete if the organization and the complete if the organization and the complete in the organization and the complete in the organization and the complete in the organization and the complete in the organization and the complete in the organization and the complete in the organization and the complete in the organization and the complete in the organization and the complete in the organization and the complete in the	
	(a) Type of grant or assistance		(c) Amount of cash grant	(d) Amount of non-cash assistance	(e) Method of valuation (book, FMV, appraisal, other)	(f) Description of non-cash assistance
- ,						
4 6						
0 4						
9						
7						
Part IV	Part IV Supplemental Information. Provide the information required in Part 1, integral to a Supplemental Information. Provide the information has subrecipients that assist in providing technical, management and	the information	required in Parri, in	and financial assistan	d financial assistance as well as consulting and training services to n	ormation required in Part I, lifte 2, Part III, Coldinia (2), and any other desired as incorrections and training services to manufacturing
nd techn	nd technology-related firms and to related industries that impact	nat impact such ent	erprises in the State of	Illinois. The subrecipi	ents submit a monthly expen	such enterprises in the State of Illinois. The subrecipients submit a monthly expenditure report that identifies their
xpenditu	xpenditures of Illinois Manufacturing Excellence Center (IMEC) (r (IMEC) funds for a	particular month. The	subrecipients also sig	n a certification statement th	unds for a particular month. The subrecipients also sign a certification statement that is part of the monthly expenditure
eport tha	eport that states all outlays and unduplicated obligations are for	ns are for the purpo	se set forth in the awa	the purpose set forth in the award document and all costs are allowable.	sts are allowable.	
Additic	Additionally, the IMEC president and/or other leadership staff	hip staff meet with	designated subrecpier	it staff on a periodic ba	sis and all subrecipients are	meet with designated subrecpient staff on a periodic basis and all subrecipients are required to provide IMEC independent
udits of	sudits of federal funding.					
						Schedule I (Form 990) (201

SCHEDULE L (Form 990 or 990-EZ)

Transactions With Interested Persons

► Complete if the organization answered "Yes" on Form 990, Part IV, line 25a, 25b, 26, 27, 28a, 28b, or 28c, or Form 990-EZ, Part V, line 38a or 40b.

► Attach to Form 990 or Form 990-EZ.

► Information about Schedule L (Form 990 or 990-EZ) and its instructions is at www.irs.gov/form990.

OMB No 1545-0047

Department of the Treasury Internal Revenue Service

Name of the organization							Emp	loyer ide	ntificat	ion nur	nber		
Ilinois Manufacturing Excel										13689	34		
Part I Excess Bene Complete if the	fit Transaction ne organization	ns (section 501 answered "Ye	(c)(3), sec s" on For	tion 5 m 990	01(c)(4), ai , Part IV, li	nd 50 ine 25	1(c)(29) orgar ia or 25b, or f	izations orm 99	only) 0-EZ,	Part \	V, line	40b.	
1 (a) Name of disqualified		(b) Relationship be	etween disqu	alified p	person and		(a) Danama			_		(d) Con	rected
(a) Name of disqualified	person		organızatıon				(c) Descrip	tion of trai	isactio	n		Yes	No
(1)													
(2)													
(3)													
(4)													
(4) (5) (6)													
(6)													
2 Enter the amount		d by the organ	nization m	nanage	ers or disc	qualıf	ed persons	during t	he ye	ar			
under section 4958	3									▶ \$			
3 Enter the amount of	of tax, if any, or	line 2, above,	reimburs	ed by	the organi	zatıoı	ı		!	▶ \$			
	_	_											
(a) Name of interested person	(b) Relationship with organization	(c) Purpose of loan	(d) Loan to	to or	(e) Ongin principal am	al	(f) Balance du	e (g) In o	(g) In default? (h) Approve by board o committee?		ard or	r agreement?	
			<u> </u>	From				Yes	No	Yes	No	Yes	No
(1)	 	 	 	10111				163	1.00	103	1.0	103	"
(2)			 	1							ļ		
(3)	1	 	 							1 —			\vdash
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otal				• •	· · ·	. ▶	\$	453		1 500		5 0	
Dort III Crents on As		diting Intercet											

Grants or Assistance Benefiting Interested Persons. Part III

Complete if the organization answered "Yes" on Form 990, Part IV, line 27.

(a) Name of interested person	(b) Relationship between interested person and the organization	(c) Amount of assistance	(d) Type of assistance	(e) Purpose of assistance
(1)				
(2)				
(3)				
(4)				
(5)				
(6)				
(7)				
(8)				
(9)				
(10)		_		

Part IV	Pusiness Transactions Invo	lying Interested Persons				Page 2
Partiv	Business Transactions Invo Complete if the organization a	answered "Yes" on Form 990), Part IV, line 28a,	28b, or 28c.		
	(a) Name of interested person	(b) Relationship between interested person and the organization	(c) Amount of transaction	(d) Description of transaction	organi	naring of ization's nues?
				<u> </u>	Yes	No
(1) Davi	d Boulay	Leased Employee	174,750	Compensation		1
(2)						
(3)				<u> </u>		
(4)						↓
(5)		<u> </u>		<u> </u>	_	↓
(6)						—
(7) (8)			· 			
(9)						┼
(10)		 			 	┼
Part V	Supplemental Information Provide additional information	n for responses to questions	on Schedule L (see	e instructions).		
David Bou	lay is employed by Bradley Univer	rsity (IMEC's fiscal agent) and	is leased to IMEC. B	radley University compensates M	ir. Boula	У
and IMEC	is invoiced for his compensation t	hrough a contractual arranger	nent between the tw	o entities. Other personnel lease	d to IME	<u>C</u>
do not me	et the threshold noted in the instru	uctions.				·
Additional	ly, IMEC provides services under	contract to board member con	npanies on a fee for	service basis on the same terms	as are	
generally	offered to the public. There were r	not any fee for service transact	tions that exceeded	the reporting threshold for Sched	lule. L	
	ring the tax year					
Pail IV UU	ing the tax year					
			••••••••••••••••••••••••••••••••••••••			
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SCHEDULE 0 (Form 990 or 990-EZ)

Supplemental Information to Form 990 or 990-EZ

Complete to provide information for responses to specific questions on Form 990 or 990-EZ or to provide any additional information.

OMB No 1545-0047

37-1368934

Open to Public Inspection

Illinois Manufacturing Excellence Center

► Attach to Form 990 or 990-EZ.

Department of the Treasury Internal Revenue Service ▶ Information about Schedule O (Form 990 or 990-EZ) and its instructions is at www.irs.gov/form990. Name of the organization Employer identification number

Form 990, Part III, 4a
A significant portion of IMEC's costs are incurred by IMEC's subrecipients that assist the organization in transferring manufacturing
technology to Illinois manufacturers. Of the \$5,140,769 in subrecipient expenditures, \$5,062,526 is classified as program service and
\$78,243 is classified as general and administrative
Form 990, Part V, 1a
Bradley University serves as the fiscal agent for IMEC Per the instructions relating to reporting agents of the filing organization, the number
reported on line 1a is the number of forms filed by the University for providers of services to IMEC for calendar year 2014
Form 990, Part V, 2a
Bradley University has been granted authority to perform the acts required under Section 3505, Chapters 21, 22, 24 and/or 25 of Subtitle C
of the Internal Revenue Code on behalf of IMEC Bradley University has also been granted authority to perform the acts required under
Revenue Procedure 84-33 with regard to backup withholding on behalf of IMEC Since December 2005, IMEC has utilized ADP payroll
services only for supplemental compensation for staff contracted to IMEC_IMEC staff's primary compensation is received as employees of
host organizations that are IMEC subrecipients/contractors
Form 990, Part VI, 4
On December 2, 2014, IMEC entered into an agreement and plan of merger with Illinois Performance Excellence, an Illinois not-for-profit
corporation. Effective December 31, 2014, Illinois Performance Excellence ceased operations and merged with and into IMEC
Additionally, IMEC's bylaws were updated effective April 2, 2015 Significant changes include: the expansion of the corporate purpose "to
foster the long-term competitiveness of the state and nation by stimulating innovation and the development of new practices, products,
services and production practices;" and the broadening of eligibility for board members to include representation from non-manufacturing
organizations, while still retaining a majority of members from small and medium-sized manufacturers. The board size will not increase.

Schedule O (Form 990 or 990-EZ) (2014)	Page 2
Name of the organization Illinois Manufacturing Excellence Center	Employer identification number 37-1368934
Form 990, Part VI, 9	
Names and addresses of board members that cannot be reached at IMEC's mailing address:	
Robert Barnett, 1445 S. Ridge Road, Lake Forest, IL 60045	·
David Fox, Advocate Good Samarıtan Hospital, 3815 Highland Avenue, Downers Grove, IL 60515	
Jim Haley, Illini Wire Works, Inc , 4705 E. Radio Tower Lane, Olney, IL 62450	
Daryl Lindemann, Illinois Valley Plastics, 300 N Cummings Lane, Washington, IL 61571	
Mike Loquercio, D&W Fine Pack, 1900 Pratt Blvd , Elk Grove Village, IL 60007	
Ash Luthra, LSL Industries, Inc., 5535 N. Wolcott Avenue, Chicago, IL 60640	
Larry Meeske, 3610 74th Street, Moline, IL 61265	
Patrick Murzyn, Caterpillar Global Purchasing, Route 29 and Rench Road, Building AC, Mossville, IL 61552	
Dan Schueller, Federal Signal Corporation, 2645 Federal Signal Drive, University Park, IL 60484	
Jeff Townsend, Eclipse, Inc., 1665 Elmwood Road, Rockford, IL 61103	
Tom Welge, Gilster-Mary Lee Corporation, 1037 State St., Chester, IL 62233	
Ed Wolbert, Transco Products Inc., 200 N LaSalle Street, Suite 1550, Chicago, IL 60601	
Brad Albrecht, Budnick Converting, Inc., P.O. Box 197, Columbia, IL 62236	
Richard Louis, Turner Electric Corporation, 131 Enterprise Drive, Edwardsville, IL 62025	
Gerry Wappelhorst, 39 Lake Top Court, St Charles, MO 63301	
Craig Zoberis, Fusion Systems, Inc , 6951 High Grove Boulevard, Burr Ridge, IL 60527	
Form 990, Part VI, 11b	
This form is prepared by IMEC's fiscal agent in collaboration with the IMEC president and vice-president for	or finance. A draft is reviewed
by the fiscal agent's assistant controller and the IMEC president and vice-president for finance. When the	final draft is completed, it is
distributed to board members for their review prior to submission.	•••••
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Schedule O (Form 990 or 990-EZ) (2014)	Page 2
Name of the organization	Employer identification number
Illinois Manufacturing Excellence Center	37-1368934
Form 990, Part VI, 12c	
IMEC's Conflict of Interest Policy is published in IMEC's Operations Manual. Employees are required to a	nnually acknowledge their receipt
of the policy as well as their understanding of and agreement to comply with the policy. When IMEC beco	mes aware of a potential conflict
of interest, the organization follows the process as described in its policy. The conflict of interest policy i	n the board by-laws (section 2.8)
provides additional guidance for the board . Specifically, the by-laws address topics including that direct	ors and their companies may
not receive special consideration for IMEC services, that conflicts should be disclosed and made a matter	of record, and directors should not
vote on any matter of conflict.	
···-	
Form 990, Part VI, 15a and 15b	
Compensation for IMEC's president is established by IMEC's board of directors' personnel committee and	approved by the full board. The
board reviews data gathered from comparable organizations in setting salary IMEC's president establish	es the salary for other employees,
utilizing board input as well as independent salary survey data for comparable job responsibilities.	
······································	
Form 990, Part VI, 19	
IMEC's governing documents, conflict of interest policy and financial statements are made available to the	e public upon request.
<u></u>	
Form 990, Part IX, 24b	
A significant portion of IMEC's costs are incurred by IMEC's subrecipients that assist the organization in t	ransferring manufacturing
technology to Illinois manufacturers. Of the \$5,140,769 in subrecipient expenditures, \$5,062,526 is classif	ied as program service and
\$78,243 is classified as general and administrative.	
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